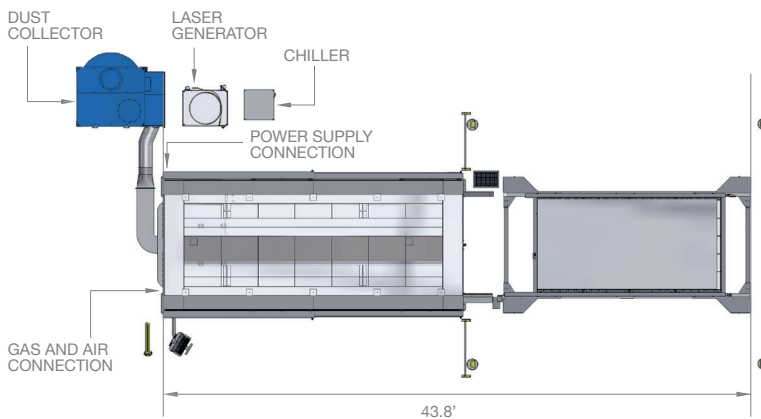
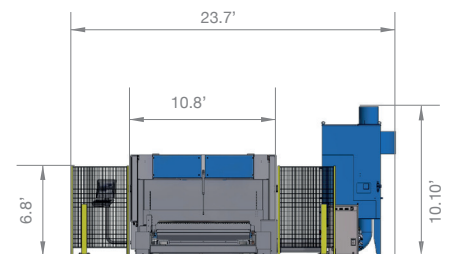
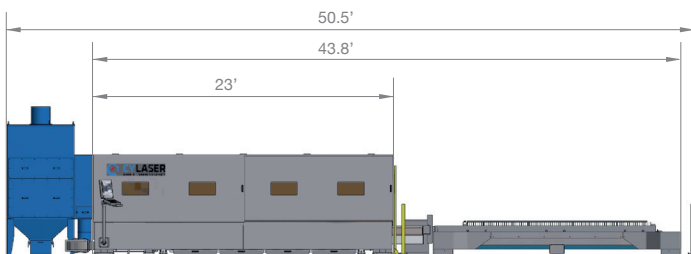


FIBER LASER SYSTEM

CY2D L4020



DIMENSIONS



CY2D L4020

- > New and more compact design
- > Access to working area on both sides
- > Left or Right End loading layout in order to optimize production flow
- > EVO III, the most advanced cutting head in the fiber laser industry

CY2D LASER SOURCE AND CAPABILITIES CHART

Generator Model		20K	30K	40K	50K	60K	80K	100K
Nominal Power	kW	2	3	4	5	6	8	10
Power Requirement	kW	6	9	12	15	18	24	30
Total installation (*)	kW	22	27	30	33	36	42	48
Frequency	nm	1074	1074	1074	1074	1074	1074	1074
Maximum Cutting Capabilities								
Carbon Steel	Inch	0.600	0.785	1.000	1.000	1.000	1.000	1.000
Stainless Steel	Inch	0.250	0.600	0.625	0.700	0.750	0.750	0.750
Aluminum Alloys	Inch	0.250	0.600	0.625	0.700	0.750	0.750	0.750
Brass	Inch	0.200	0.250	0.400	0.400	0.600	0.600	0.600

CY2D L4020

Working Area		
X Axis Travel	Inch	160
Y Axis Travel	Inch	81
Z Axis Travel	Inch	5
Max Loading Capacity on each table	Lb	3520
Table change time	sec	45
AXES KINEMATIC		
Minimum and maximum cutting speed	Inch/min	6/1968
Positioning Speed (X and Y axes)	Inch/min	4331
Interpolated Positioning Speed	Inch/min	6102
Acceleration	Inch/sec ²	354
PRECISION		
Repeatability precision	Inch	0.0012
Parallelism and squareness over 31.5 inches of machine structure	Inch	0.0031
Cut perpendicularity (tolerance per 1 inch of thickness)	Inch	0.0004
FOOTPRINT		
Overall Length	Inch	531
Width	Inch	128
Height	Inch	81
Total weight (excluding auxiliary equipment)	Lb	27500
Required Dust Collector		6C
Color	RAL	7040
	RAL	5015
VOLTAGE REQUIRED (**):	V Triphase	Upon Request
Frequency	Hz	50 / 60

(*) fiber laser generator, exhaust filter, chiller, 2d machine. (**) available on request